



CURVWOOD®

DuraBack™ Veneer

Technical Specifications

Information provided is based on 4' x 8' sheet

THICKNESS	.038-.048 +/- .005
MACHINE SURFACE SAND	150 grit
PACKAGING STANDARD	1 - 5 pcs / 8 - 10 pcs
TYPICAL BOX SIZE	11-3/8" x 11-3/8" x 50" / 13-5/8" X 13-5/8" x 50"
WEIGHT / 4X8 SHEET	6.9 lbs
(Bending Radius) FLEXIBILITY	4 - 6"
STANDARD SIZE	4' x 8'
MAXIMUM SIZE	5' x 10'

Storage:

- Best to store in a climate controlled environment (Heated in winter/Air-conditioned in summer)
- Relative humidity of 35% is best
- Avoid exposure to sunlight

Color and Grain Appearance:

- Variation can be expected from sheet to sheet and lot to lot
- Sequence matching available upon request

General Application Information:

- Inspect material for satisfaction of quality and grade prior to lamination.
- All veneer should be acclimated prior to application
- Ideal temperature for application is 70° - 80° F
- Ideal humidity is 35%
- Surface must be clean, dry and smooth (free of dust, grease, wax) to ensure a good bond
- Use of solvent-based adhesives is recommended. Water-based adhesives are acceptable
- Veneer scrapers are recommended for hand application to allow for maximum pressure. "J" rollers are not recommended
- Adhesive should be allowed to cure for 48 hours prior to finishing